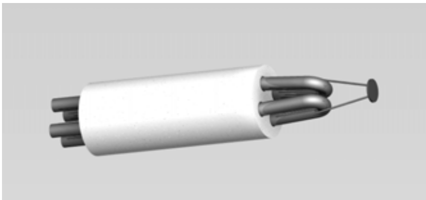
ES-526 Y_2O_3 Disc Cathode
Care and Operating Instructions



ES-526 Yttria coated Iridium disc on a Kimball Physics CB-105 base

INTRODUCTION

The Kimball Physics ES-526 Y_2O_3 Disc Cathode consists of a 1.22 mm (0.048 inch) diameter yttria coated iridium disc, attached to a 0.13 mm (0.005 inch) diameter iridium heater wire. This coated cathode is quite sturdy and provides stable and uniform electron emission for a wide variety of electron source applications. The iridium disc is welded to the iridium hairpin at a single point and then the disc is coated with yttria which results in a unipotential and planar emission surface. The disc is directly heated by current through the hairpin. Since no heating current passes through the disc, the energy spread is kept to a minimum (<0.7 eV). The ES-526 cathode structure is available mounted on a standard AEI base, on a Kimball Physics CB-105 base and on custom or nonstandard bases.

HANDLING

The ES-526 Y_2O_3 Disc Cathode is shipped vacuum clean. When handling the cathode, the use of clean-room gloves is recommended to keep surfaces free of fingerprints or other contaminants. Care should be taken to avoid exposing the cathode to mechanical or thermal shock. Do not allow anything to come in direct contact with the cathode. The cathode is not harmed by repeated exposure to atmosphere when cold; however, at temperatures above 1300 K, oxidation of the iridium takes place in the presence of water vapor, air or oxygen with a resulting decrease in cathode lifetime. To preserve the integrity of the cathode structure, the cathode should be allowed to cool to temperatures below which significant oxidation will occur (<1300 K). Cool down times will vary depending upon the gun's structure and its temperature

CATHODE MOUNTING / HEAT SINK

When mounting the ES-526, it is important to have adequate heat sink / temperature control for the cathode pins and base, otherwise the cathode may burn out quickly. In the cathode connection, heat sinking is more important than electrical conductivity. For example, heavy copper leads are recommended, the diameter depending upon the length of the leads. Alternatively, copper mounting structures that hold the base may be employed.

OPERATING PROCEDURE

The ES-526 Y_2O_3 Disc Cathode is specifically designed to be a low input power device and should be driven by a voltage source rather than a current source. Due to the relatively small cathode surface area, the predominant avenue for power loss is conduction rather than radiation. A current source will cause an unstable increase in cathode temperature, resistance and voltage which results in premature heater wire burnout. When driven by a voltage source, heater current decreases over time as the cathode temperature and resistance rise, resulting in stable power conditions.

A typical V-I characteristic is shown in Fig. 1 (cathode driven from low to high voltages).

Small changes in electron emission will occur during the first 20-30 minutes of operation, until thermal equilibrium is achieved. As the temperature of the mounting post structure rises, heater current and emission decrease due to increased resistance of the iridium hairpin heater wire. Furthermore, over the entire operating period, physical changes in the cathode such as evaporation and contamination result in a decrease in heating current and emission. Constant electron emission can be achieved by using a feedback control that adjusts the source voltage to maintain a set emission current value. This is the recommended mode of operation for a stable beam current and maximum cathode lifetime. Kimball Physics can supply power supplies with feedback stabilized emission current control.

First Time Turn-on

This procedure applies to a cathode that is being turned on for the first time or has been exposed to air for a prolonged period (although this cathode is designed such that there is minimal start-up time). Turn on cathode power supply and increase heater current to 3.7 amps to 4.0 amps while monitoring heater current, heater voltage and vacuum pressure. As the cathode heats up, small increases in vacuum pressure will most likely be noticed, due to out gassing of the cathode and surrounding structure. Maintain vacuum pressure at $1x10^{-4}$ torr or better. Once the cathode current has reached 3.7 amps to 4.0 amps and the vacuum pressure has stabilized, an extraction field can be applied and electron emission should be measurable. Electron emission can be varied by increasing or decreasing cathode source voltage. If the cathode heating current exceeds 4.2 amps, cathode failure occurs rapidly.

Subsequent Turn-on and Normal Operation:

A cathode that remains in vacuum or is exposed to air for a short time may be brought to the desired operating temperature almost instantly. Normal operation is achieved with a source voltage between 1.0 volts and 1.2 volts or a source current between 3.7 amps and 4.2 amps. If more emission current is desired, higher source voltages may be applied but a concomitant decrease in cathode lifetime should be expected.

Turn-off:

Heater current may be turned off slowly or instantly. Prior to venting, as mentioned above, the cathode and surrounding structure should be allowed to cool to less than 1300 K. Cool down times will vary from several minutes to over an hour, depending on how quickly heat can be conducted out of the structure.

LIFETIME CONSIDERATIONS

Some power is lost from the yttria coated iridium disc due to radiation; therefore, in order to obtain the desired disc temperature, the iridium hairpin heater must reach an even higher temperature. The temperature of the disc determines its electron emission density; this relationship can be described by the Richardson-Dushman equation. The expected emission for the ES-526 is shown in Fig. 2. Actual emission currents will vary depending on the applied DC voltage and the geometry of the gun structure. The higher iridium hairpin leg temperatures make the decrease in leg diameter due to evaporation the determining factor in cathode lifetime, assuming lifetime is not foreshortened due to other factors such as contamination, evaporation of the yttria coating, poor vacuum or damage. As the iridium legs evaporate, the resistance of the iridium wire increases; thus small changes in a cathode's V-I characteristic over its lifetime can be expected. The longest possible lifetime is achieved by running the cathode at the lowest possible temperature.

Excellence in Electron and Ion Optics

KIMBALL PHYSICS

311 KIMBALL HILL ROAD, WILTON, NH 03086-9742 USA
Tel: (603) 878-1616 1-888-546-7497 Fax: (603) 878-3700
e-mail: info@ kimphys.com
www.kimballphysics.com

ES-526 Yttria (Y_2O_3) Disc Cathode

KIMBALL PHYSICS KPI
311 KIMBALL HILL ROAD, WILTON, NH 03086-9742 USA
Tel: (603) 878-1616 1-888-546-7497 Fax: (603) 878-3700
e-mail: info@ kimphys.com
www.kimballphysics.com

Fig. 1

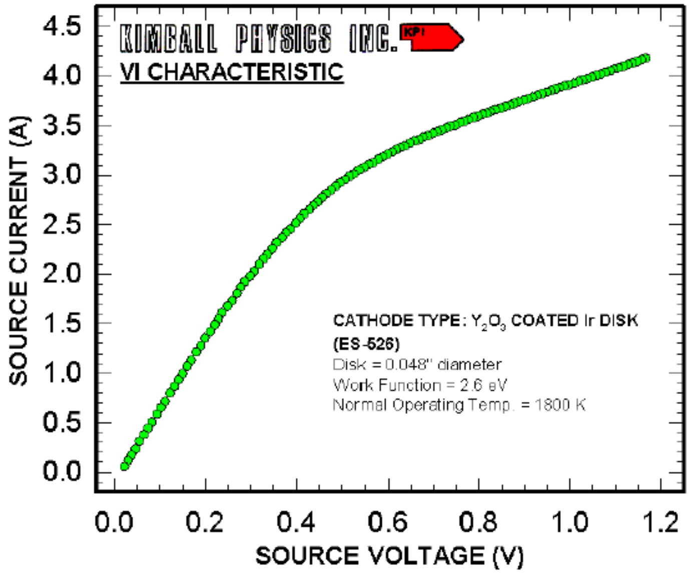


Fig. 2