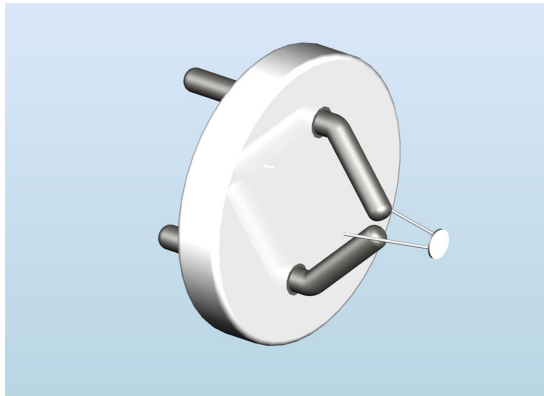


YTTRIA-COATED IRIIDIUM CATHODES

RUGGED THERMIONIC EMITTERS



Yttria-coated Iridium Disc Cathode
mounted on a standard AEI ceramic base (4X)

ES-525, ES-526, and ES-529 Yttria-coated Iridium Disc Cathodes

Kimball Physics Inc. has introduced a Yttria-coated Iridium Disc Cathode, replacing the Thoria-coated Cathode, that provides improved emission. In addition to being a ruggedized thermionic emitter that resists oxidation, these Iridium Cathodes provide stable and uniform electron emission for a wide variety of electron source applications, especially where vacuum conditions are not ideal. The ES-524 cathode structure consists of a yttrium oxide (Y_2O_3 or Yttria) coated iridium filament mounted on an industry-standard ceramic AEI base or on a compact Kimball Physics ceramic base. The cathode structure of the ES-525, ES-526, and ES-529 consists of a yttrium oxide coated iridium disc that is heated by conduction from an iridium hairpin and mounted on an AEI or a Kimball Physics base. Other bases are available on a custom basis. When ordering a spare cathode or firing unit for use in a Kimball Physics electron gun, simply specify the gun model and options (for example, high current, yttria) as this will determine the particular cathode configuration.

The yttria-coated iridium filament or disc cathode is an advantageous choice for some applications. Yttrium has a lower work function than uncoated refractory metals, so more electrons are emitted at a given temperature, or a given electron emission can be achieved at a lower temperature.

Iridium, a noble metal, is more resistant to oxidation and other forms of chemical attack than the refractory metals. Thus the cathode will not easily burn out if accidentally exposed to atmosphere while running, and it can be used at operating temperature in poorer vacuum conditions. The yttria-coated iridium cathode can be operated in a vacuum of 10^{-4} torr. The cathodes also are not damaged by repeated exposure to atmospheric gases or water vapor when cold. The yttria-coated cathode does not require any special care other than protection from mechanical shock which could physically remove the coating.

The performance of all coated cathodes will degrade as coating is depleted through use, lost due to mechanical shock, or sputtered away by ion bombardment. The lifetime of a yttria-coated iridium cathode is based on the evaporation rate or degradation of the coating materials and heater wire, which are dependent on the temperature at which the cathode is run and the vacuum. The work function of the cathode also affects its lifetime; contamination of the cathode surface can increase the work function, increasing the filament current needed to produce the same beam current.

There are several factors to consider in choosing a cathode size. A larger disc has a larger emission area, and thus more total current for a given current density. The current density of course is a

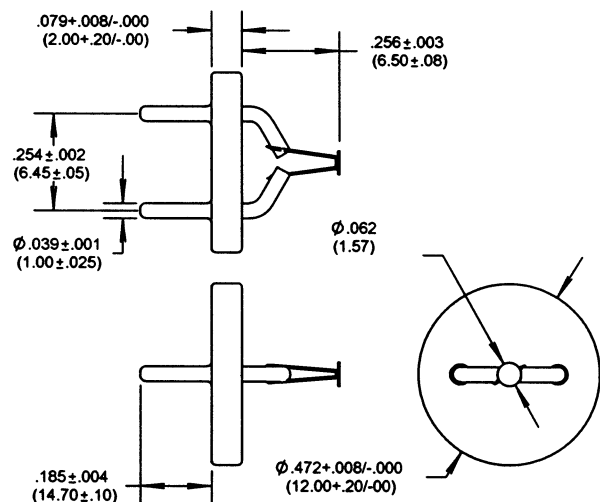
FEATURES / OPTIONS

- YTTRIUM OXIDE (Y_2O_3) COATING
- OPERATION IN POOR VACUUM CONDITIONS
- NON-RADIOACTIVE
- IMPROVED EMISSION
- IRIDIUM PLANAR CATHODE OR IRIDIUM FILAMENT
- RESISTS OXIDATION
- NOT HARMED BY REPEATED EXPOSURE TO ATMOSPHERE WHEN COLD
- EXCEPTIONAL STABILITY
- LOW ENERGY SPREAD
- ACCURATELY PRE-ALIGNED
- INTERNATIONAL STANDARD AEI BASE
- NON-STANDARD MOUNTING AVAILABLE

monotonically increasing function of temperature. However, a larger disc loses more power to radiation, and thus more heating power is required. A smaller disc tends to have a more uniform temperature distribution, which results in a more uniform emission. Larger discs with larger legs tend to have a longer lifetime.

Kimball Physics has determined several combinations of cathode dimensions that have proved to work well in Kimball Physics electron guns. The model ES-525 utilizes a 0.033 inch (0.84 mm) diameter iridium disc, attached to a 0.003 inch (0.08 mm) diameter iridium heater wire. The higher current models, ES-526 and ES-529 have larger discs and thicker heater wires (see specifications table). Custom Y_2O_3 cathodes are available with different disc sizes and various heater designs.

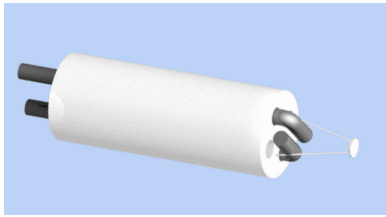
All models of the yttria-coated cathode structure are available mounted on an industry-standard ceramic AEI base or on a Kimball Physics ceramic base (CB-104 or CB-105), as well as on custom or nonstandard bases. Base options include two or four pins, pins made of molybdenum or Kovar, various pin lengths and positions, as well as different mounting heights of the cathode surface from the ceramic base. Some combinations of various options may not be possible due to design considerations. All cathodes are shipped vacuum clean and ready to install.



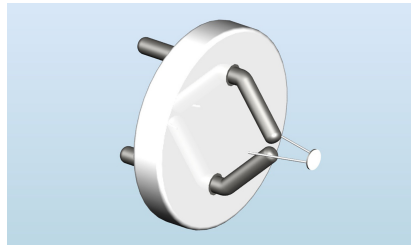
ES-529 Yttria-coated Ir Disc Cathode mounted on an AEI ceramic base
ES-525 and ES-526 also available on AEI bases

It is not necessarily possible to achieve all maximum specifications simultaneously. Specifications Subject to Change Without Notice.

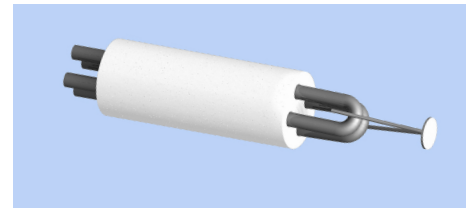
ES-525, ES-526, and ES-529 Yttria-coated Iridium Disc Cathodes



ES-525 Yttria-Ir disc on CB-104 base

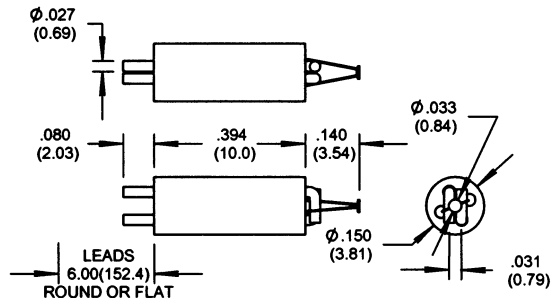


ES-526 Yttria-Ir disc on AEI base

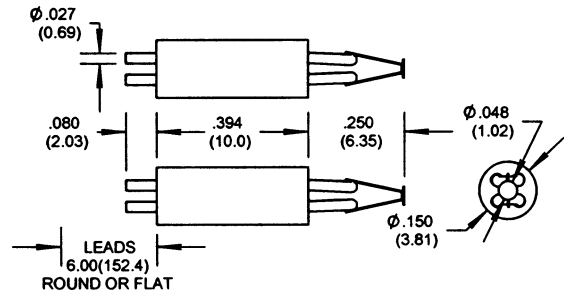


ES-529 Yttria-Ir disc on CB-105 base

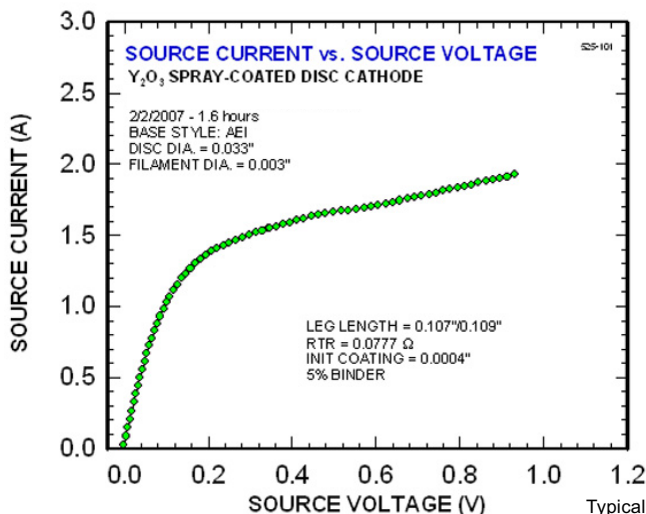
	ES-525	ES-526	ES-529
CATHODE MATERIAL	Yttrium oxide coated Iridium		
DISC SIZE	0.033 in dia. x .004 in thick (0.84 mm dia. x 0.1 mm thick)	0.048 in dia. x .004 in thick (1.22 mm dia. x 0.1 mm thick)	0.062 in dia. x .004 in thick (1.57 mm dia. x 0.1 mm thick)
HEATER WIRE SIZE	0.003 in dia. (0.08 mm dia.)	0.005 in dia. (0.13 mm dia.)	0.006 in dia. (0.15 mm dia.)
LEG LENGTH	approx. 0.11 in (2.8 mm)	approx. 0.12 in (3.0 mm)	approx. 0.15 in (3.8 mm)
HEIGHT ABOVE CERAMIC BASE	on CB-104 base: 0.14 in (3.5 mm) on AEI base: 0.256 in (6.5 mm)	on CB-105 base: 0.25 in (6.4 mm) on AEI base: 0.256 in (6.5 mm)	on CB-105 base: 0.27 in (6.9 mm) on AEI base: 0.256 in (6.5 mm)
EMISSION AREA	$5.5 \times 10^{-3} \text{ cm}^2$	$1.17 \times 10^{-2} \text{ cm}^2$	$1.95 \times 10^{-2} \text{ cm}^2$
EMISSION CURRENT	1-2 mA typical	3-5 mA typical	8-10 mA typical
HEATING CURRENT	1.6 A to 1.8 A	3.8 A to 4.2 A	5.3 A to 5.8 A
POWER SUPPLY CAPABILITY	Voltage regulated power supply recommended, 2 V, 2 A	Voltage regulated power supply recommended, 2 V, 5 A	Voltage regulated power supply recommended, 2 V, 6 A
CATHODE LOADING	0.5 A/cm ² recommended, typical; High loadings result in reduced lifetime		
WORK FUNCTION	2.6 eV		
OPERATING TEMP	1800 K typical		
ENERGY SPREAD	approx. 0.6 eV		
LIFETIME	Hundreds of hours with medium currents		
VACUUM LEVEL	10 ⁻⁴ torr or better, recommended		



ES-525 Yttria-coated Ir Disc Cathode mounted on a CB-104 ceramic base



ES-526 Yttria-coated Ir Disc Cathode mounted on a high current CB-105 ceramic base



Typical performance; data for guidance only.

